### ARIZONA DEPARTMENT OF

# TRANSPORTATION



## SANTAN FREEWAY UPDATE



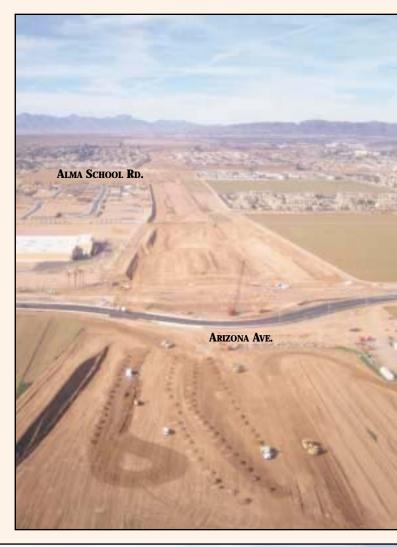
The first five-mile segment opened last fall within the 26 mile Santan corridor, providing a free-flow link from Interstate 10 to the Loop 101 Price freeway. Early next year the Santan will open to State Route 87 (Arizona Avenue) and from the U.S. 60 Superstition Freeway to Elliot Road, at the corridor's northern end. By late 2006, when the Santan is targeted for completion, 11 projects will have been completed since construction started in October 2000.

Beyond projects currently under way, work begins by summer on another six miles between SR 87 and Gilbert Road and between Power and Elliot roads. The final stretch between Gilbert and Power enters construction early next year, adding an estimated \$134 million to the \$260 million now under construction or set to begin. Key construction elements include sound barriers to separate adjacent neighborhoods from the freeway and rubberized asphalt pavement to provide a smooth, quiet ride.

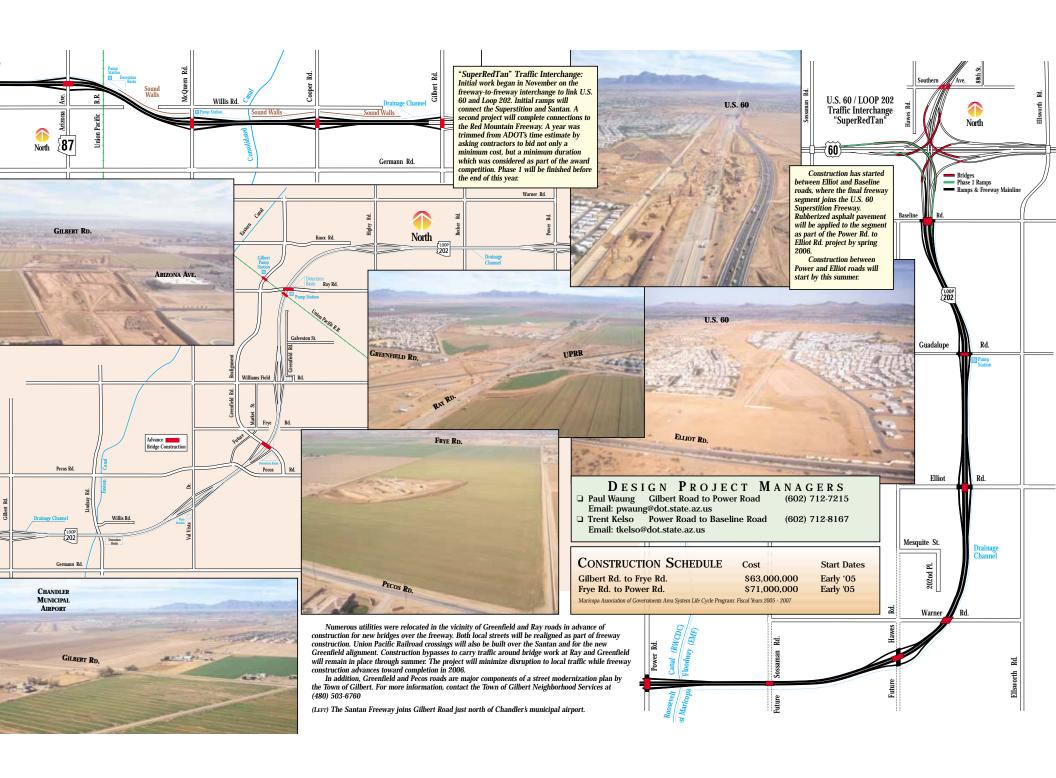
Construction is starting on the 2.6 mile segment between SR 87 and Gilbert Road, to complete traffic interchanges at Arizona Avenue, and McQueen and Cooper roads. A connection to and from the west at Gilbert will open by the end of '05, when the six-lane, divided highway is completed.

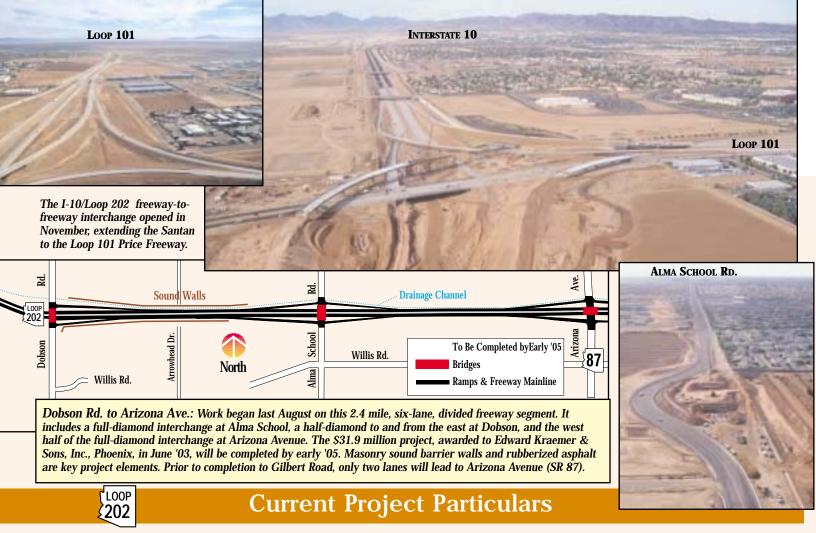
By the end of '04, Phase 1 of the "SuperRedTan" freeway-to-freeway interchange linking U.S. 60 and the Santan will be completed. It connects the Superstition Freeway to the Santan segment between Elliot and Baseline roads, providing an eastbound U.S. 60 exit to the south, and a Loop 202 exit to westbound U.S. 60.

Work to finish the massive interchange will continue when a second and final project begins by fall '05. All remaining connections will be finished, including ramps and mainline lanes to the Loop 202 Red Mountain freeway, to the north.









#### L101 Price / Loop 202 Santan Traffic Interchange

- □ Scope: Freeway-to-freeway interchange including seven bridges for free-flow ramps, the Price Road / Loop 202 traffic interchange and 1.6 miles of freeway between McClintock and Dobson roads
- Cost: \$48.3 million contract awarded April '02 to Edward Kraemer & Sons, Inc, Phoenix
- ☐ Time: Initial interchange ramps, South-to-West and East-to-North, opened in November '03. Remaining ramps will be finished by July and opened upon completion of Dobson to SR 87 segment.
- ☐ **More Information:** Mark Bonan, Valley Project Information at (602) 712-7176

#### Arizona Ave. to Gilbert Rd.

- Scope: 2.7 miles of six-lane, divided freeway with bridges to carry McQueen, Cooper and Gilbert over the freeway. Complete east half of Arizona Ave. interchange, finish full-diamond interchanges at McQueen and Cooper, plus west half of the full-diamond interchange at Gilbert. Cast-in-place concrete sound barrier walls and rubberized asphalt pavement.
- Cost: \$47.7 million contract awarded December '03 to Pulice Construction, Inc., Phoenix
- ☐ Time: 400 working days (about 20 months) from February 6, '04
- → More Information: Gordon Bleyl, Resident Engineer at (602) 712-6470, or, Mark Bonan, Valley Project Information at (602) 712-7176

### Advance Bridge Construction: Greenfield and Ray Roads & UPRR Crossings

- Scope: Finish local street bridges over the Santan prior to freeway construction to minimize traffic impacts. Complete bridges to carry realigned Ray and Greenfield roads over the freeway, a Union Pacific Railroad freeway crossing, and a new UPRR crossing at realigned Greenfield Road.
- ☐ Cost: \$15.7 million contract awarded September '03 to Pulice Construction, Inc., Phoenix
- ☐ Time: 360 calendar days from November 17, '03
- More Information: Sam Hanna, Resident Engineer at (602) 712-8110, or, Mark Bonan, Valley Project Information at (602) 712-7176

#### **Power Road to Elliot Road**

- Scope: 3.3 miles of six-lane, divided freeway with bridges to carry the freeway over Power, Sossaman, Hawes and Warner roads. Interchanges include the east half of a full-diamond at Power, a full-diamond interchange at Hawes and the south half of the full-diamond interchange at Elliot. Rubberized asphalt paving is included in the project.
- ☐ Cost: \$66.8 million (estimate)
- ☐ Time: 670 calendar days, with an anticipated May '04 start date
- More Information: Mike Zimnick, Assistant District Engineer at (602) 712-8965 or, Mark Bonan, Valley Project Information at (602) 712-7176

#### Elliot Rd. to Baseline Rd.

- □ Scope: 2.15 miles of six-lane divided freeway with bridges to carry the freeway over Elliot and Baseline roads, and Guadalupe Rd. over the freeway. Complete full-diamond interchange at Guadalupe and north half of the full-diamond interchange at Elliot, plus a half-diamond to and from the south at Baseline. Masonry sound barrier walls at locations identified by noise studies, plus rubberized asphalt pavement to be applied as part of the Power to Elliot project.
- ☐ Cost: \$39.5 million contract awarded November '03 to Pulice Construction, Inc., Phoenix
- ☐ Time: 220 working days (about 11 months) from January 8, '04
- **More Information:** Mike Harrington, Sr Resident Engineer at (602) 712-8114, or, Mark Bonan, Valley Project Information at (602) 712-7176

#### U.S. 60 / Loop 202 Traffic Interchange Phase 1

- □ Scope: Initial connections of U.S. 60 and Loop 202, to and from the south, widening of U.S. 60 (Superstition Freeway) between Sossaman and Ellsworth roads, and completion of Santan Freeway bridges and ramp bridge segments over U.S. 60. Masonry sound barrier walls along U.S. 60.
- ☐ Cost: \$41 million contract awarded October '03 to FNF Construction, Inc.,Tempe
- ☐ Time: 230 calendar days beginning December 4, '03
- More Information: Rob Samour, Resident Engineer at (602) 712-7054, or, Mark Bonan, Valley Project Information at (602) 712-7176